### भारतीय मानक Indian Standard

## ऊन और ऊन के उत्पाद के लिए व्यापारिक मॉइस्चर रीगेन मान

IS 7033: 2023

( पहला पुनरीक्षण )

# Commercial Moisture Regain Values for Wool and its Products

(First Revision)

ICS 59.060.01; 59.060.10

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भारतीय मानक ब्यूरो

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#### **FOREWORD**

This Indian Standard (First Revision) was adopted by the Bureau of Indian Standards, after the draft finalized by the Wool, Wool Products and Textile Floor Coverings Sectional Committee had been approved by the Textiles Division Council.

Wool is a highly hygroscopic fibre. Hence, the weight of a consignment of wool or its products changes depending upon the atmospheric conditions and the environments, which lead to ambiguities. The need for fixing commercial moisture regain values for wool and its products has, therefore, been keenly felt by the industry and trade to overcome such ambiguities.

The commercial moisture regain values as recommended in the standard are not experimentally determined quantities but purely arbitrary values arrived at for commercial purposes. The actual moisture regain values of wool and its products, when in moisture equilibrium with the standard atmosphere for testing, bear no consistent relation to the commercial moisture regain values specified in the standard. Equilibrium moisture regain value depends upon the previous history of the material.

For determining correct invoice weight of woollen and worsted yarn, the method specified in IS 4902 shall be followed.

The present revision has been made in the light of experience gained since last revision and to bring the standard in the latest format and update the referred standards.

The composition of the committee responsible for the formulation of this standard is listed in Annex A.

In reporting the results of a test or analysis made in accordance with this standard, if the final value, observed or calculated, is to be rounded off, it shall be done in accordance with IS 2: 2022 'Rules for rounding off numerical values (second revision)'.

### Indian Standard

# COMMERCIAL MOISTURE REGAIN VALUES FOR WOOL AND ITS PRODUCTS

(First Revision)

### 1 SCOPE

This standard recommends the commercial moisture regain values for wool and its products.

### 2 REFERENCES

The following standards contain provisions which, through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards listed below.

IS No. Title

IS 4902: 1981 Method for determination of correct invoice weight of all

wool materials (first revision)

### 3 TERMINOLOGY

- **3.1 Commercial Moisture Regain** An arbitrary value formally adopted as the regain to be used with the oven-dry weight when calculating:
  - a) linear density of wool yarn;
  - b) commercial or legal weight of a shipment or delivery of wool and its products; or

 the weight of wool in the analysis of fibre blends.

### 4 RECOMMENDED MOISTURE REGAIN VALUES

**4.1** The commercial moisture regain values for wool and its products are recommended as given below:

| Scoured wool           | 17.00 percent |
|------------------------|---------------|
| Tops:                  |               |
| Oil-combed             | 19.00 percent |
| Dry-combed             | 18.25 percent |
| Noils:                 |               |
| Oil-combed             | 14.00 percent |
| Dry-combed             | 16.00 percent |
| Scoured and carbonized | 16.00 percent |
| Yarn:                  |               |
| Woollon                | 17.00 parcent |

Woollen 17.00 percent
Worsted
Oil-spun 18.25 percent
Dry-spun 18.25 percent
Hand-knitting wool 18.25 percent
Fabric 16.00 percent

### ANNEX A (Foreword)

### COMMITTEE COMPOSITION

Wool, Wool Products and Textile Floor Coverings Sectional Committee, TXD 04

Organization Representative(s)

ICAR - Central Sheep & Wool Research Institute, DR D. B. SHAKYAWAR (Chairperson)

Avikanagar

Agnext Technologies Pvt Ltd, Mohali Shri Taranjeet Singh Bhamara

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Ahujasons Shawlwale Pvt Ltd, New Delhi Shri Puneet Ahuja

All India Carpet Manufacturers' Association, Bhadohi Shri Ravi Patodia

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Art Weavers Pvt Ltd, Varanasi Shri Husain Jafar Husaini

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Ms K. Dolma (Alternate)

Khadi & Village Industries Commission, Mumbai SHRI S. K. SINHA

SHRI S. P. GUPTA (Alternate)

Looms of Ladakh, Leh Ms Regzen Yangdol

Obeetee Pvt Ltd, Bhadohi Shri Makarand Mehndale

SHRI MAYANK JAISWAL (Alternate)

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New Delhi

Office of the Textile Commissioner, Mumbai

Raymonds Limited, Thane

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This Indian Standard has been developed from Doc No.: TXD 04 (20296).

### **Amendments Issued Since Publication**

| Amend No. | Date of Issue | Text Affected |  |
|-----------|---------------|---------------|--|
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